

DLAUGE JALON PAL2008

Work Order ID 109715

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November-27-13 7:18:15 AM

Item ID: D350-607-543OR

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Date: 11/27/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/06/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	A	0.00							
100	DOCUMENT CONTROL	0.00	DAS 6 9-89	13/12/19					
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-543 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging	Install placard and label as per dwg ***Mask label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***								
115	QC5- Inspect part completeness to step on W/O	0.00							
115									
QC	Memo	0.00							
Quality Control	inspect label								

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Item ID: D350-607-543OR **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: **Stop *NS2***
Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible
Start Date: 11/27/13 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 12/06/13 **Req'd Qty:** 1.00 ***1*** **Customer:**

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS	13/12/19					
Quality Control			6						
			9-89						
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00	DAS						
Packaging	Package as per PPPD350-607-543		3						
			89						
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MF
13-12-09

Picklist Print

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Work Order ID: 109715

Parent Item: D350-607-543OR

Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:C 12.07.24 AS PER ECN 12-610 DD VERF:EC
IPP Rev:D 13.07.08 as per CHG005 (ECN13-582) DD verf:JLM IPP REV:E 13.08.21 CHG006 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-607-514 Manufactured No
Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Each 10.0000

Location	Loc Qty	Loc Code
PK015	10	
103723	1	
104941	1	
107157	4	
107570	4	

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~~107157~~
109944

D2690-6 Manufactured No
Lanyard

Each 22.0000

Location	Loc Qty	Loc Code
ST014	18	
100513	3	
108510	6	
94775	9	
ST016	4	
102246	4	

DAS
6
9-89

~~109594~~

DAS
26
9-89

D3912-041 Manufactured No
Eyebolt Receiver Assy

Each 6.0000

Location	Loc Qty	Loc Code
ST070	6	
105974	4	
108720	2	

DAS
6
9-89

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31
9-89

D4030-043 Manufactured No
Long Basket Assembly, Light Lid (350)

Each 0.0000

106739

DAS
6
9-89

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Work Order ID: 109715

Parent Item: D350-607-543OR

Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

D4085-3 Manufactured No Each 7.0000
Placard


DAS
6
9-89

Location	Loc Qty	Loc Code
ST091	7	
100558	1	
106937	5	
87037	1	

 DAS
26
9-89

D4086-215 Manufactured No Each 5.0000
Placard Max Load


Location	Loc Qty	Loc Code
ST091	5	
90185	5	

 DAS
26
9-89

D4151-041 Manufactured No Each 14.0000
Basket Fwd Hardpoint Assembly, Lower

DAS
6
9-89


Location	Loc Qty	Loc Code
ST097	14	
100308	2	
102354	2	
102779	2	
103442	4	
106013	1	
109410	3	

 DAS
26
9-89

D4151-043 Manufactured No Each 4.0000
Basket Fwd Hardpoint Assembly, Upper

DAS
6
9-89

Location	Loc Qty	Loc Code
ST097	4	
101083	1	
103068	1	
104388	2	

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Work Order ID: 109715

Parent Item: D350-607-543OR

Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

D4150-0411

Manufactured No

Each 11.0000

Attachment Arm Assembly

 D109500

DAS
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9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
ST097	6	
107283	3	
107627	1	
99700	2	
ST100	5	
102911	1	
103532	3	
106134	1	

 DAS
26
9-89

AN4-13A

Bolt

Purchased No

Each 978.0000

 6

DAS
26
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
FG	20	
122808	20	
ST356	50	
m127432	50	
ST511	900	
m126193	900	
ST514	8	
m125709	8	

 DAS
26
9-89

AN4G15

Bolt

Purchased No

Each 71.0000

 U/B-P 6

DAS
26
9-89

DAS
6
9-89

Location	Loc Qty	Loc Code
ST356	21	
M126176	21	
ST514	50	
M125716	50	

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Parent Item: D350-607-543OR

Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Nut

DAS
6
9-89

Purchased

No

Each

86.0000

DAS
26

9-89

Location

Loc Qty

Loc Code

ST342

86

126192

36

M125952

50

Purchased

No

Each

39.0000

DAS
26
9-89

Location

Loc Qty

Loc Code

ST332

33

118612

2

m125827

1

m126872

30

ST334

6

m126333

6

MS17984-C413

Quick Release Pin

DAS
6
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Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

MS210421E4

Locknut

Purchased

No

Each

4,728.0000

6

DAS
26
9-89

Location	Loc Qty	Loc Code
FP001	84	
122452	38	
8182	12	
m117441	12	
m119017	6	
m121444	16	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	4271	
m123376	2000	
m126275	377	
m127255	1894	
ST510a	173	
m126333	173	
ST518	158	
124231	158	

60x

DAS
26
9-89

MS24665-151

Cotter Pin

DAS

6

9-89

Purchased

No

Each

228.0000

1

1/3-12-6

Location	Loc Qty	Loc Code
GA	28	
17566	28	
ST323	200	
122802	20	
124859	4	
125646	76	
m127305	100	

1x

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Start Date: 11/27/13

Required Date: 12/06/13

Parent Item Name: Quick Release Heli-Utility-Basket Long Version Lightweight Lid Squirrel Cheek & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Washer

Purchased

No

Each

299.0000

2

DAS
26
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

30

103691

30

ST297

269

120390

55

123560

8

125654

31

m127432

175

Purchased

No

Each

905.0000

12

DAS
26
9-89

NAS1149F0432P

WASHER

DAS
6
9-89

Location

Loc Qty

Loc Code

ST139

28

M121350

28

ST510a

877

M126221

877

Purchased

No

Each

607.0000

3

DAS
26
9-89

NAS1149C0463R

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

69

119097

69

ST292

538

119097

11

123248

28

123355

199

m127306

300

DAS
31
9-89

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